**Introducing Hilti HIT-HY 110** 

# THE NEW FAST CURE ADHESIVE

Hilti. Outperform. Outlast.

- ETA approved
- VOC meets Green Star standards
- Low wastage
- Easy to dispense

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HIIII HIT.HY 110

HIRI HIT-HY 110



# THE NEW **FAST CURE** ADHESIVE.

Available in 330ml and 500ml foil packs



























Corrosion resistance

High corrosion

**Applications** 

- Anchoring light structural steel connections (e.g. steel columns, beams)
- Anchoring of steel elements (e.g. balustrades, hand rails)
- Rebars and starter bars
- Substitution of missing rebars
- Renovation with post-installed rebars

### **Benefits**

- Suitable for use in non-cracked concrete
- · Suitable for dry and water saturated concrete
- Small edge distance and anchor spacing
- ETA approved for non-cracked concrete
- Low VOC meets Green Star standards and allows indoor use
- High resistance to corrosion
- Free of styrene and plasticisers with low odour
- · Compatible will all Hilti HIT dispensers
- · Minimal mortar wastage thanks to foil pack

### **Recommended loads**

Anchor HIT-V Grade 5.8

Anchor size	M8	M10	M12	M16	M20	M24
Tensile N <sub>rec</sub> [kN]	8.6	13.2	19.4	20.6	33.1	46.2
Shear V <sub>rec</sub> [kN]	5.1	8.6	12.0	22.3	34.9	50.3

Note: Non cracked concrete fc,cyl = 32 Mpa, for details see our product data sheet or Fastening Technology Manual

## Working time, Curing time

Temperature of the base material T <sub>BM</sub>	Working time t <sub>gel</sub>	Curing time t <sub>cure</sub>
5°C to 9°C	20 min	2 h
10°C to 19°C	6 min	90 min
20°C to 29°C	4 min	50 min
30°C to 39°C	2 min	40 min

Note: The curing time data are valid for dry anchorage base only. For water saturated anchorage bases the curing times must be doubled.





Ordering designation	Volume (mm)	Item number
HIT HY-110 330/2 (includes 2 mixer)	330	2078502
HIT HY-110 500/2 (includes 2 mixer)	500	2078503
HIT M1 mixer for HIT HY-110		68156

# **Related products**









Static mixer HIT-M1

HIT-V rods

HAS-E rods

HIS-N rods









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